



## HP 2410 / 2420 / 2430 Fuser Installation Instructions

Please allow printer to sit for 30 minutes before performing these maintenance procedures. Please remove toner cartridge and paper tray 2.

### Fuser Installation:

#### ERROR CODES:

- 50.1 Low fuser temp
- 50.2 Fuser not warming up
- 50.3 High fuser temp
- 50.4 Faulty fuser
- 50.5 Incorrect fuser installed
- 50.6 Open fuser circuit

1. Remove back cover. Take out (2) screws securing cover. On the bottom right, use a flathead screwdriver to carefully pop up tab holding rear cover to right side frame. Lift the rear cover from the bottom and pull out releasing it from the printer.
2. Remove the I/O cover (small plastic cover to the left of the rear cover.) Rotate the I/O cover from right to left to clear tabs at right
3. Remove the fuser-cable cover (small black plastic piece on right side of fuser.) Use a flathead screwdriver to release tab from right side frame. **FIG 1**
4. Remove the duplex guide that sits underneath fuser. Using a flathead screwdriver release (2) black tabs that hold guide to fuser. Then slide the duplex guide out toward rear of printer. **FIG 2**
5. Disconnect the fuser cables at right side of fuser. Disconnect the fuser power cable at lower left side of fuser. **FIG 3**
6. Remove (4) screws at each corner of fuser. **FIG 4**
7. Tilt the fuser slightly toward you and then pull outward. The fuser is out.
8. Install the new fuser in reverse fashion.



